

# DRAW AL



Drawing

## Special fluid for aluminium drawing

### DESCRIPTION

- **DRAW AL** is a special evaporable drawing product suitable for pharmaceutical and food contact manufactures

### APPLICATION

- **DRAW AL** is particularly suitable for
  - pressing and drawing of aluminium sheets for production of containers, trays and caps used in pharmaceutical and food industry
  - blanking of grates, fins and heat exchangers used in mechanical and electrical industries
- **DRAW AL** assures
  - good lubricating properties
  - excellent antiweld properties
  - good evaporation rate
- **DRW AL** meets in all aspect the FDA 21 CFR 178.3910 regarding “Surface lubricants used in the manufacture of metallic articles”

## Typical Characteristics

Methods	Determinations		DRAW AL
Visual	Aspect	--	Clear
ASTM D 1561	Colour Saybolt	--	+25
ASTM D 4052	Density at 20°C	Kg/l	0,736
ASTM D 445	Viscosity a 40°C	cSt	1,05
ASTM D 97	Pour point	°C	-30
ASTM D 92	Flash point P.M.	°C	47

Above characteristics are mean values given as an information.